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D5061-1
Job Sheet 187104



Part No: D5061-1

Job Qty: 2 ea

Part Name: Fwd Wearplate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/27/18

Job Tracking No:

Due Date: 12/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV A SHEETS 1,2,4 IPP REV:A 14.02.13 NEW ISSUE DD VERF:JLM IPP REV:B 14.03.12 rev.A10
DD VERF:JLM IPP REV:c 14.04.21 rev.A DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Waterjet - Flow - 1	2 pcs		12/7/18	0.00	0.53	Waterjet - Flow		DC 18/12/30
120	QC	2 pcs		12/7/18	0.00	0.00	QC2 Waterjet-2		DC 18/12/30 DAS
130	QC	2 pcs		12/7/18	0.00	0.00	QC8-5		JAN 07 2019 68
140	Brake NC	2 pcs		12/7/18	0.30	0.21	Brake NC 1		38 9-89
150	QC	2 pcs		12/7/18	0.00	0.00	QC6		38
160	Large Fab	2 pcs		12/7/18	0.00	4.08	Large Fab 1		18 9-89
170	QC	2 pcs		12/7/18	0.00	0.00	QC9		18
180	QC	2 pcs		12/7/18	0.00	0.00	QC5		18
183	HandFinish	2 pcs		12/7/18	0.00	0.13	HandFinish4		AS 19-1-18 DAS
186	QC	2 pcs		12/7/18	0.00	0.00	QC3		JAN 21 2019 68
190	Packaging	2 pcs		12/7/18	0.00	0.00	Packaging3-2	FP-002	18 19-01-2 9-89
200	QC21-SA	2 Ea		12/7/18	0.00	0.00	QC21		DAS 21 9-89 JAN 21 2019

Rockguard 5144835

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	7.1600 sf (3.58 ea)	110-Waterjet - Flow - 1	5130620

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Waterjet - Flow - 1	M304S18GA	7	220	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐			
Date :	Step #:	QTY Effective :		MRB (QSI042) Approval	
Description Work Order Deviation			Disposition		
3			Completed By Lead hand / Supervisor Approval Verification		
			QC / QA Coordinator Approval		
Root Cause Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐			FAULT CATEGORY Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐		
OTHER : ☐					



Container No: S140887



Part: D5061-1

Job No: 187104

Serial No/Batch: S140887

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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Date: 12/30/18